

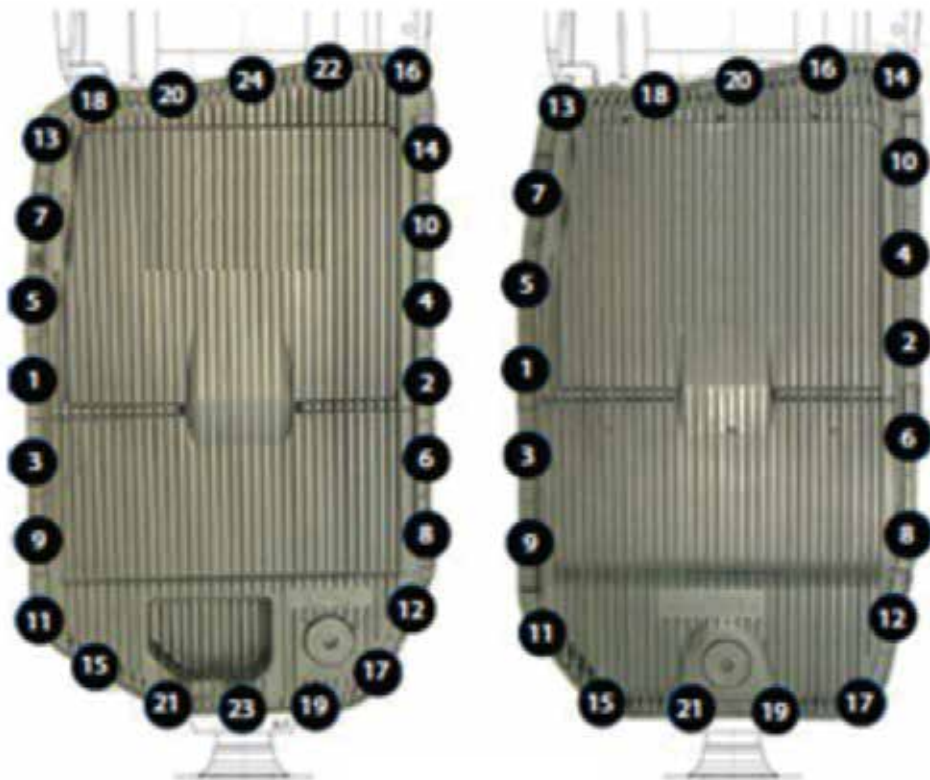
## FITTING INSTRUCTIONS FOR RYCO TRANSMISSION FILTER PAN

### OIL PAN TORQUE SEQUENCE

INSTALL THE OIL PAN AND ATTACH ALL SCREWS UNTIL THEY JUST MAKE CONTACT WITH THE PAN.

- AFTER ALL SCREWS ARE INSTALLED, TIGHTEN SCREWS IN ORDER **1 THROUGH 24** OR **1 THROUGH 21** AS SHOWN IN THE SCHEMATIC.

**TIGHTENING TORQUE FOR SCREWS ON A PLASTIC OIL PAN = 10 Nm ± 1.0 Nm.**



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