

FITTING INSTRUCTIONS FOR RYCO TRANSMISSION FILTER PAN.

OIL PAN TORQUE SEQUENCE

- INSTALL THE OIL PAN AND ATTACH ALL SCREWS UNTIL THEY JUST MAKE CONTACT WITH THE PAN.
- AFTER ALL SCREWS ARE INSTALLED, TIGHTEN SCREWS IN ORDER **1 THROUGH 23** AS SHOWN IN THE SCHEMATIC.

**TIGHTENING TORQUE FOR SCREWS ON A
PLASTIC OIL PAN = 10 Nm ± 1.0 Nm.**



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