

HEAVY DUTY SPIN ON LUBE FILTER INSTALLATION

Correct oil filter installation is essential to ensure normal filter life and prevent oil leakage.

The following procedure is recommended for lube filter installation:

- (1) Remove oil filter with a filter wrench, if required.
- (2) Clean mounting base and ensure old gasket is completely removed.
- (3) Pre-fill the filter with oil if recommended by the engine manufacturer.
- (4) Lubricate the gasket of the new filter with a film of clean engine oil. Do not use grease as a lubricant. If the filter includes an inner seal, lubricate this at the same time.
- (5) Carefully spin the new filter on, taking care to avoid cross threading.
- (6) Install the filter until gasket makes first contact with mounting base.
- (7) Continue installation by tightening the filter the required number of turns as shown on the filter (normally $\frac{3}{4}$ turn from initial gasket contact).
- (8) In some applications a filter wrench may be necessary. Care should be taken to ensure the filter is not damaged or overtightened.



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